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**10/516459**  
DT09 Rec'd PCT/PTO 03 DEC 2004

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of	:	
	:	
Klaus Nägele et al.	:	PATENT
	:	
Serial No.:	:	Art Unit:
	:	
Filed: Herewith	:	Examiner:
	:	
For: METHOD FOR PRODUCTION	:	
OF A FIXING PIECE	:	

**PRELIMINARY AMENDMENT**

Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

Sir:

Preliminary to examination and calculation of the filing fee, please amend the above-identified application, as follows: